

Handling



WEB INPUT AND TRANSPORT -LARGE FORMAT



SHEET PICK AND PLACE-HIGH PRECISION



SHEET CUTTING -GUILLOTINE



SHEET FEEDER -STACK/CONTINUOUS



SHEET ALIGNMENT



HOLE/HINGE PUNCHING - MECHANICAL /



SPOT WELDING -HOT SPOT/ULTRASONIC



INLAY - STACKER



PILE OUTPUT CONVEYOR

Process



WIRE EMBEDDING -







VANISH REMOVAL ANTENNA WIRE



WELDING -2 HEADS



MODULE IMPLANTING



SOLDERING -2 HEADS





FLIPPING



DOD PRINTING -MONOCHROME



MODULE HOT

PRE-FIXING

Testing / Measurement



OPTICAL VERIFICATION / MEASUREMENT



SPLICING DETECTION



MODULE PRE-TESTING



RFID TESTING - 2 HEADS 4 HEADS / 24 HEADS

High-quality RFID inlays – quickly and economically

Our reliable machine solutions offer great flexibility and productivity, enabling you to make both prototypes and mass products in an economical way and with consistently high quality. From antenna embedding to production of RFID inlays for eCovers, PC holder pages or ID1-cards, the options are versatile.

Wire embedded antennas produced on ruhlamat machines offer an excellent cost-to-benefit ratio and yet provide the best product characteristics compared to etched or plated

Our excellent sonotrode know-how for various substrate / wire combinations ensures highest precision at wire embedding. Optimised sonotrode geometries and materials guarantee best performing products with proven reliability even in the most demanding

ruhlamat – customised machine solutions for

- > Chip Module Production
- > RFID Inlay Production
- > Card Personalisation
- Card Quality Control
- > Passport Personalisation > Passport Quality Control
- > Special Machinery







ruhlamat GmbH Sonnenacker 2 99834 Gerstungen OT Marksuhl Germany

Tel.: +49 36925 - 929 0 Fax: +49 36925 - 929 111 info@ruhlamat.de www.ruhlamat.com



RFID Inlay Production



ruhlamat – WCE700

Semi-Automatic Production System



Very economical solution for antenna embedding and RFID inlay production.

The WCE700 is a semi-automatic system designed to produce RFID inlays for ID documents (ID-1 and ID-3 format). Based on a 4-station roundtable concept with manual load and unload, this solution can handle both small jobs and high-volume runs with ease.

Benefits and features:

- > Semi-automatic system for antenna embedding and RFID inlay production with up to 1,600 inlays/hour
- > Very precise and accurate antenna embedding on various substrates
- > Automated intermetallic bonding process
- > Modular system design, with the flexibility to choose the number of heads for wire embedding, thermo-compression and soldering

ruhlamat – WCE2000 S2S

Automatic Production System for Antennas



Standard machine for the production of RFID antennas in mass production.

The WCE2000 S2S was developed as a fully automatic wire embedding machine and is the basis for the full automated RFID antenna production. Based on an ultra-fast wire embedding process, high volume production is possible.

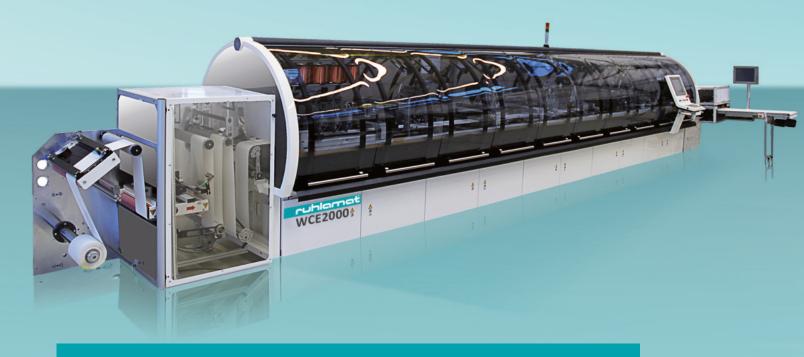
Benefits and features:

- > Antenna geometry is freely programmable, no additional tools are required
- > High precise and accurate antenna embedding on various substrates and different wire diameters
- > Depending on customer request up to 12 ultrasonic wire embedding heads are possible
- > Throughput up to 6,000 antennas/hour
- > Wire embedding with substrate fixing on vacuum
- > Specially designed for dual interface antenna solutions
- > One operator can easily handle up to 5 machines





Automatic Production Line for RFID Inlays



Flexible platform for antenna embedding and RFID inlay production.

WCE2000 sets the standard for high-speed wire embedding and RFID inlay production. Superior quality, highest accuracy and unmatched price-performance ratio. The system can be designed to perfectly match your needs: sheet to sheet (S2S), reel to sheet (R2S), or reel to reel (R2R).

Benefits and features:

- > Highly modular and flexible, allows for the processing of web and sheet materials
- > Up to 2,000 finished RFID inlays/hour as inlay manufacturing line
- > Very precise and accurate antenna embedding on various substrates and different wire diameters
- Inline product testing (ATS)
- > Automatic inline control for each process unit ensures highest quality and yield