## Data Sheet:

| Technical Data |  |
| :---: | :---: |
| Throughput (gross): | Mechanical handling on machine up to 800 passports / hour - throughput depends on personalisation times |
| Reference conditions: | Assumed personalisation time: approx. 25 sec., assumed encoding time: approx. 40 sec . |
| Technical availability: | 90 \% (VDI 3423) |
| Reject rate: | <= 1 \% |
| Dimensions and specifications of passport: | ICAO Doc 9303, ID3: $88 \pm 0.75 \times 125 \pm 0.75 \mathrm{~mm}^{2}$ |
| Number of passport in feeder: | Approx. 80 for 32 pages |
| Opening of passport: | Max. $180^{\circ}$ |
| Tolerance joint / middle of book / beading: | Max. $\pm 1.0 \mathrm{~mm}$ allowed |
| Data page thickness: | $<0.9 \mathrm{~mm}$, flexible |
| Passport booklet specifications: | No sharp edges or burrs allowed No self-acting passport opening Stiff (standard) passport cover |
| Preparation time at beginning of the shift: | Approx. 30 min |
| Size of batches: | Min: 1, max.: 30,000 |
| Noise level: | $\leq 75.5 \mathrm{~dB}$ (A) (typical machine) |
| Dimensions of typical machine (one printer one laser) : | Length: approx. $3,770 \mathrm{~mm}$ Depth: approx. $1,200 \mathrm{~mm}$ Height: approx. $1,640 \mathrm{~mm}$ Weight: approx. 2500 kg |

All given dimensions are approximate.
solutions for your needs.

| Set up Conditions |  |
| :---: | :---: |
| Environment temperature: | $22^{\circ} \mathrm{C} \pm 3^{\circ} \mathrm{C}$ |
| Humidity: | min. 35 \% ... max. 70 \% <br> Depending on the passport booklet material this range can be limited |
| Condensation of water: | Not allowed |
| Lighting: | max. 2500 Lux, no direct sun radiation |
| Electromagnetic compatibility: | Compliant with EMC Directive 2004/108/EC |
| Floor requirements: | Vibration-free; $\pm 5 \mathrm{~mm} / 1 \mathrm{~m}$ |
| Clearance around machine: | 1.5 m all around |
| Interface for perforation dust extraction | $\varnothing 160 \mathrm{~mm}$ |
| Dust extraction flow | Approx. 550 m ${ }^{3} / \mathrm{h}$ |
| Compressed air: | 6 bar, constant <br> Clean, oil free, dry, class 4 according to ISO 8573-1 |
| Compressed air consumption: | Approx. $7 \mathrm{~m}^{3} / \mathrm{h}$, at 6 bar (typical machine) |
| Vacuum: | Generated internally |
| Voltage: | $400 V+5 \% /-10 \%$ <br> 3 Phases, N, PE |
| Frequency: | $50 \mathrm{~Hz} \pm 0.5$ \% |
| Power: | Approx. 10 kW (typical machine) |

